

*For The Finishing Touch*  
**SEAMFIL<sup>®</sup>**

**THE ORIGINAL  
LAMINATE REPAIR!**



**Pionite<sup>®</sup>**  
LAMINATED PLASTICS

**COLOR MATCHING GUIDE**

**K A M P E L**

# THE ONLY NAME IN **COLOR** MATCHING THAT GIVES YOU THE FINISHING TOUCH.



## Kampel **SEAMFIL**<sup>®</sup> FOR REPAIR OF ALL LAMINATED PLASTICS

Fill in seams...seal joints...repair defects...add the perfect finishing touch to laminated plastic surfaces with Kampel SeamFil. You'll be delighted with the results. Match any solid, pattern, or woodgrain laminate with SeamFil by easily mixing colors using our Colorguide or request a custom-matched color. Kits, guides, and other SeamFil accessories are available from your distributor.

SeamFil is scientifically blended to resist moisture, detergent, and other household products as effectively as the original plastic laminate. Its resistance to fading is another one of the many qualities which has contributed to SeamFil's success.

Cover up unsightly seams and joints with ease and confidence. Use SeamFil for the finishing touch that enhances the beauty and durability of your craftsmanship.

### Standard Colors Available

Colors Will Vary Slightly From Printed Colors Shown



Manufacturer makes no warranty of any kind, expressed or implied, concerning the use of this product. User assumes all risk of handling or use whether in accordance with directions or not.

CLEAR GLOSS SeamFil and SeamFil RETARDER are also sold in one-ounce tubes and priced the same as these Standard Colors. See Product Bulletin, form no. K-185-R.

**KAMPTEL**  
ENTERPRISES, INCORPORATED

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# HOW TO USE Kampel SEAMFIL®



Clean joint with SF-99 Solvent. Other solvents may not mix with SeamFil or may cause crazing. Select desired color from Color Matching Guide.



Squeeze small amount of SeamFil on scrap of laminate. Mix if necessary. Use polished putty knife to spread and work SeamFil until it begins to thicken.



Press thickened SeamFil into joint with putty knife.



Remove excess with cloth moistened with SF-99 Solvent. SeamFil begins to harden immediately. If shrinkage occurs, repeat process one hour later. After several days curing time, SeamFil will achieve maximum strength.

## HELPFUL HINTS

### DO

1. DO clean up area to be repaired with SF-99 Solvent.
2. DO use a polished putty knife to spread and work SeamFil. By mixing the SeamFil, the evaporation of solvents will thicken it, improve the application, and reduce shrinkage. Remember, an unpolished or nicked putty knife may scratch the laminate.
3. DO make certain you close the tube so that it isn't hard the next time you reach for it.
4. DO remember Standard SeamFil has satin texture, as do most laminated surfaces. Add Clear Gloss SeamFil to your mix for a glossy finish, and Retarder to extend the mixing time.
5. DO order SeamFil through your local distributor. If you are uncertain who is distributing SeamFil in your area, please feel free to contact us.
6. DO keep out of the reach of children.

### DON'T

1. DON'T apply SeamFil directly from the tube (if you do, excess shrinkage may occur).
2. DON'T expect to be able to fill a large void in one application. If the area to be repaired exceeds 1/4" in diameter, or if a seam exceeding 1/16", it is considered a large void.
3. DON'T use SeamFil on vertical surfaces if there is any possibility of movement. Remember, Standard SeamFil is rigid and will not flex as movement occurs.\*
4. DON'T use other solvents as they may cause crazing of SeamFil. Remember, SF-99 Solvent is specially blended for use with SeamFil, and may attack surfaces other than laminated plastics, such as paint, vinyl, etc.
5. DON'T expect SeamFil to repair hairline cracks or scratches. It is designed to repair major defects.
6. DON'T FORGET SeamFil can be made to match any color, in any quantity, by color experts at the facility.

\* Ask your distributor for Kampel ColorFlex colored caulking.

Note: Age may cause color separation in the tube. If this occurs, we suggest that you squeeze the entire contents of the tube into a small non-plastic sealable container, then remix and add SF-99 Solvent if necessary.



**CALIFORNIA PROPOSITION 65 WARNING:** This product contains chemicals known to the State of California to cause cancer, and birth defects or other reproductive harm.

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# 2024 SEAMFIL COLORMATCHING GUIDE

## FORMICA COLORS

### INSTRUCTIONS FOR USING THIS CHART

The following is a list of Formica colors and the SeamFil colors needed to match them. Find the desired color in the left-hand column. SeamFil color numbers appear to the right under their approximate mixing proportions. It may be necessary to increase or decrease proportions to improve the color match. The number 1 in the chart means that essentially 100% of the given color is used. "Slight Touch" and "Speck" are for tinting purposes.

	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
<b>SOLIDS</b>												
459 BRITE WHITE	901											
463 SAIL WHITE	901											931
464 GRAYSTONE									901	902		
837 GRAPHITE		902	914								913	
839 STOP RED	937										936	901
845 SPECTRUM RED	937										946	
851 SPECTRUM BLUE	946											
858 PUMICE		901	902									919
899 DESERT BEIGE	901										936	913+918
902 PLATINUM			902	901	903							
909 BLACK	914											903
912 STORM	903											914
914 MARINE BLUE	946										914	937
918 NEUTRAL WHITE	901										902	
920 ALMOND	941											
923 SURF									902	901		
927 FOLKSTONE	901										903	
928 MOUSE		902	903								914	
929 OYSTER GRAY									901	934		
932 ANTIQUE WHITE	901											904
933 MISSION WHITE	901											904
934 PEARL	901										904	
949 WHITE	901											904
961 FOG	901										903	914
969 NAVY BLUE	946										914	
1097 CITADEL	903											902
1193 GOLD BRAZE	936										942	941
1196 PURPLE DYE			946	903	919						937	
1198 JADEITE									945	901	903+946	
1485 CHROME YELLOW									901	936		
2200 DARK CHOCOLATE	913											
2770 SARUM GREY			902	903	904						913	914
2962 CLEMENTINE	940										936	
3202 OTTER	904										941	914
3245 SMOKE		903	914								913	
5323 NOCTURNE	914										903	
5342 EARTH	934										913	
5349 FOSSIL	902										903+945 946	
6330 AIR WHITE	901											903
6901 VIBRANT GREEN									945	936	901	
6903 CASSIS					946	937						941
7197 DOVER WHITE	901											904
7872 MOONSTONE	901											914+946
7897 SPECTRUM GREEN	945											
7966 NEW BURGUNDY	937											
8235 SOLAR ORANGE (**POOR MIX)							901	919	936		940	

	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
8238 BLUSH	919										903	
8240 LIQUID GLASS									902	901	943	946
8241 EARTHENWARE			933	931	940							
8243 NIGHT SHADE									914	937	946	
8244 NIGHT FOREST									914	945		
8751 MOJAVE									904	901	913	
8792 WINTER SKY									946	903		
8793 GREEN SLATE			903	934	945							
8794 ENAMEL		901	902								945	936
8795 MATRIX BLUE (POOR MIX **)	946										901	945
8796 ALGAE		939	945								914	
8822 DENIM									903	946		
8858 JUST ROSE	901										919	902
9242 GULL GREY									903	901	902	
9243 ZEN GREY	901										903	
9244 CLASSIC WHITE	901											904
9634 MILK	901											
PATTERNS												
271 BLACKSTONE	914											901
299 EBONY OXIDE	903										914	
503 STONE GRAFIX			902	901	903							
507 FOLKSTONE GRAFIX	901										903	
515 GRAPHITE GRAFIX	903										914	
692 FOLKSTONE CELESTA	901										903	
827 WHITE ONYX	901										902	939
3450 MINERAL JET									914	913	903	
3456 MOCHA TRAVERTINE	935											
3496 BELMONTE GRANITE	941										931	901
3505 STORM SOLIDZ	903										914	
3517 SAND CRYSTALL									902	904		933
3518 FLINT CRYSTALL	901										903	914
3522 PERLATO GRANITE			902	903	904							931
3526 TRAVERTINE		901	935									
3690 BASALT GRANITE		903	914									
3692 LABRADOR GRANITE		903	913								914	
3705 SUGAR GLOSS	901										902	914
3706 PATINE CONCRETE	902											903
3707 PATINE BRONZE	903											933
3708 BURNISHED COIN			934	902	913						945	
3709 BURNISHED IRON		914	918								946	
3710 SMOKE ONYX	903											902
3711 SLATE NOIR												
4971 NATURAL GREY FELT		902	903									
4972 YELLOW FELT	936											933
4973 ORANGE FELT		936	940									935
4974 GREEN FELT	939										946	903
5875 NEUTRAL WEFT	901										904	
5880 EARTHEN WARP	934										913	
5882 CITADEL WARP	903											902
6126 SHEAR FABRIC		901	941								934	
6127 MUSLIN FABRIC	901										934	
6129 GRAY FABRIC	902										901 + 903	
6130 CHAMBRAY FABRIC	901										903	946
6212 WHEAT STRAND		941	942									
6220 SMOKE QUARSTONE	903										914+94	918
6222 BRAZILIAN BROWN GRANITE							902	903	904			
6226 IVORY KASHMIRE	935											941
6280 MIDNIGHT STONE		903	913								914	

	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
6314 NEO CLOUD	901										902	903
6362 CONCRETE FORMWOOD					903	902					941	
6696 CARRARA BIANCO	901											914
6697 ARGENTO ROMANO	902										903	913
6698 PALOMA POLAR		901	902									
6920 MINERAL SPA	941											
6942 CHARCOAL BOOMERANG					903	934						
7018 NAVY GRAFIX	946										901	914
7022 NATURAL CANVAS		901	904									913
7213 EARTH WASH		901	903									914
7264 LIME STONE	941										904	
7267 CONCRETE STONE	902										904	913
7406 MARMARA BEIGE									904	934		903
7407 MARMARA GRAY			934	902	903							
7408 ICE ONYX		901	902									
7409 GRAY ONYX		901	902									
7494 CARRARA ENVISION		901	904								937	
7708 FLAX GAUZE		901	904									
7732 BUTTERUM GRANITE									941	933	913	
7734 JAMOCHA GRANITE	934										933	
7735 PORTICO MARBLE									902	901		903
7812 MDF SOLIDZ		904	933									
7813 CARDBOARD SOLIDZ									941	931	913	
8678 STARCHED PAPERFOLD	901											903
8679 ORIGAMI PAPERFOLD	902										903	
8680 WASHI PAPERFOLD									939	934		
8681 COTTON CLOTH	901											904
8682 WOOLEN CLOTH	901										934	
8683 GLASS CLOTH		901	902								945	
8812 TINTED PAPER TERAZZO	902											903
8813 TONAL PAPER TERAZZO	903											902
8824 WHITE DROPS		901	941									
8826 NEUTRAL TWILL	941											903
8827 SARUM TWILL		901	902								903	
8828 EARTHEN TWILL	934											
8829 GRAPHITE TWILL	934										914	
8830 ELEMENTAL CONCRETE		901	902								903	
8831 ELEMENTAL STONE									902	934		913
8958 BUBBLE ART		901	902								903	
9271 RECLAIMED DENIM FIBER		903	946								937	914
9285 WHITE TWILL		901	902									
9300 GRAY GRAFIX			902	903	904							937
9306 WHITE BARDIGILIO	901										903	
9307 SILVER SHALESTONE							902	903	913			
9308 GERIBA GRAY	901										914	
9309 STAR DUNE		901	935								903	
9310 WHITE MARBLE HERRINGBONE	901											903
9318 ALUMINUM	901										902	903
9319 STAINLESS	901										914	902
9476 WHITE ICE GRANITE	901										903	
9484 OXIDIZED BEAMWOOD (specify area)				901	903							
9497 SILVER QUARTZITE					904	902					903	933
9510 LAYERED BLACK SAND	914										903	
9511 LAYERED SAND									902	901		904
9512 LAYERED WHITE SAND									902	901		

	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
9525 WHITE SHALESTONE	901										903	
9527 BLACK SHALESTONE	914										903	
9529 SEA SALT	901										902	
9684 NATURAL RECYCLED									933	904		
9685 BLACK RECYCLED									914	913		
WOODGRAIN												
118 FINISH OAK	931										918	
346 NATURAL OAK	942											
756 NATURAL MAPLE	901										931	904
758 BLOSSOM CHERRYWOOD							913	933	940			
1545 RAW CEDAR	935										918	
1547 NOIR CEDAR	914										903	913
3485 BLACK WALNUT	933										913	937
3712 WALNUT BUTHERBLOCK		918	933								940	
3720 WHITE PEARL CASCADE	941										901	
4923 CREAM SOFTWOOD		901	904									
4924 GREIGE SOFTWOOD		934	935								903	901
4925 WALNUT SOFTWOOD									913	933		
5487 OILED WALNUT	933											940
5488 SMOKY BROWN PEAR					935	903						
5489 ESPRESSO PEAR									903	913		
5782 FORMAL WALNUT									935	913		940
5783 ANTIQUE MANGO	913											933
5784 ASHWOOD BONE	902											
5785 ASHWOOD BEIGE	935											903
5786 ASHWOOD OAK									941	942	913	
5787 TAUPE WALNUT									941	934		
5788 HAZEL WALNUT		904	913								933	
5789 CLOVE SPICE CHERRY	913											933
5790 NUT BROWN CHERRY	918											914
5791 GRAYED OAK		902	904								903	
5792 INKED OAK		903	913									
5793 BUFF ELM		901	904									
5794 BEIGE ELM	935											
5795 CAMEL ELM		933	935									
5796 GRAPHITE ELM		913	914									
5883 PECAN WOODLINE					913	935					933	
5886 SORREL CHERRY		918	933									940
5887 MILLENNIUM OAK	942											
5904 WILD CHERRY		936	940								918	
6206 PLANKED DELUXE PEAR	942										936	940
6208 GLAMOUR CHERRY					940	933					913	
6209 PRESTIGE WALNUT	913											
6306 WENGE STRAND	913										903	
6307 BURNT STRAND	903											914
6372 WHITE WASHED	901										904	
6402 THERMO WALNUT			918	913	933							940
6413 SILVER RIFTWOOD	934											903
6414 BLACK RIFTWOOD							903	914	918			
6477 SEASONED PLANK ELM							902	903	904		913	
6925 MAPLE WOODLINE		931	941									
6932 MACCHIATO WALNUT			933	913	940							
6994 CERUSE GRAY WALNUT									902	934		
6995 CHERRY WALNUT	942										934	
6996 PECAN WALNUT					934	933						
6997 PALE BRUSHSTROKE	941											

	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
6998 WOOD BRUSHSTROKE					942	941						
6999 EARTHENWARE BRUSHSTROKE		904	933								940	
7008 ACAJOU MAHOGANY		918	940								914	
7012 AMBER MAPLE			935	931	933							
7288 GINGER ROOT MAPLE	942										940	936
7412 PLANKED RAW OAK									935	901		
7413 PLANKED COFFEE OAK			913	933	934							
7481 NATURAL BIRCH									941	933		
7738 COGNAC MAPLE		931	933								918	
7739 COCOA MAPLE					933	913					940	
7747 PENCIL WOOD	931										941	
7759 SELECT CHERRY		918	933								940	
8349 GALLERY TEAK					942	913						
8552 BLACK BIRCHPLY		913	914									
8576 BLOND CEDAR		935	941									
8589 TULA OAK		913	934									914
8676 SWEDE RIFT OAK	935											
8677 SCANDI RIFT OAK	942											913
8684 BIRCHBARK	901										903	
8685 LUXE MANGO									933	913	935	
8841 WHITE ASH	901										902	
8842 WEATHERED ASH		902	934								913	903
8843 NATURAL ASH							901	931	941			
8844 AGED ASH		904	931									
8845 BLEACHED LEGNO	934										902	913
8846 OILED LEGNO	942										913	940
8848 BLACKENED LEGNO		913	914								903	
8849 NATURAL TEAK		931	933								913	940
8902 WHITE PAINTED WOOD									902	901		
8905 WAXED MAPLE	901										931	935
8906 DANISH MAPLE	935											934
8907 FOX TEAKWOOD		901	902								914	
8908 STORM TEAKWOOD									901	914		
8909 CASCARA TEAKWOOD	913											
8910 RAW BIRCHPLY		901	935									
8914 WEATHERED FIBERWOOD							902	903	935			913
8915 WALNUT FIBERWOOD		904	913									
8916 BLACKENED FIBERWOOD							902	903	913		935	
8918 BLACKENED STEEL									903	914		946
8919 BRONZED STEEL	913											903
8955 CINNAMON CHERRY					940	933						
9012 EBONY									903	913	914	
9236 NOBLE MAHOGANY									940	918		
9237 SAND MAPLE	931										933	940
9238 CHELSEA MAPLE	931										933	940
9240 CHERRY HEARTWOOD					940	933						
9283 WALNUT RIFTWOOD									933	913		
9288 KONA							913	933	940			
9289 PENCIL WOOD		936	942									940
9293 WILD CHERRY		904	933								940	943
9294 NATURAL MAPLE									942	901	919+936	940
9297 PRESTIGE WALNUT CROSSGRAIN	918											
9312 PLANKED URBAN OAK	935										933	
9374 COCOA OAK			914	913	918						943	
9642 OXIDIZED WOOD		904	934									
9643 CINDERWOOD		913	933									
86992 HARD ROCK MAPLE		901	904								936	940

\* add only if looking for darker color within pattern

\*\* POOR MIX

FORM #WP.FORMICA / FEB 2024



	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
S6052 STRING	902										936	914
S6053 JETT BLACK	914											901
S6054 WROUGHT IRON		902	914									913
S7004 SOLID WHITE	901										902	
S7005 ANTIQUE WHITE	901										904	
S7024 CHALK WHITE	901											902
S7025 NEUTRA	901										919	936
S7027 SMOKY WHITE	901										902	
S7032 BONE WHITE	901											913
S7036 PRECISION WHITE	901										902	
S7038 MALLOW WHITE	901										904	
S7040 SPA WHITE	901											904
S8001T FRESH PAPAYA									936	940	901	
S8002T SPICY FLAVORS	936										931+937	913
S8003T SUMMER NIGHT GLOW									940	936	913	
SB0300 FIJI			945	901	946							
SG0004 GARDEN MIST	902										903	
SO3300T CAFE SIENNA			940	936	941						933	
SP4170 TYRIAN PURPLE							913	937	946			
SR5100T BLUSHING PINK		901	919								904	
SR5240 PASSION FRUIT *BAD MIX					901	937					946	
SV7300T PEAR GREEN	939											
SV7410 LIMEADE									936	901	945	
SY9250T MARIGOLD FIELDS					904	936					941	
<b>PATTERNS</b>												
AB2400T AQUA MINI RAFFIA	902										946	945
AB4440T TURQUOISE KINETIC	902										946	945
AE0500 STEPPING STONE		903	914									902
AG1000T GRAY KINETIC		901	903									
AG1900 URBAN LIFE	901											903
AG6300 SILVER WINGS	901											903
AG8000 SILVER DOLLAR	901										903	
AL2002 GOLDEN ALLUSION					933	901					940	
AL2004 CAFÉ ALLUSION			937	901	946						918	914
AL5001 HERBAL ALLUSION	934										903	904
AL5002 BOTANICAL ALLUSION				903 913	945 946						936	
ALB001 TROPICAL ALLUSION					946	903						
ALN002 DECADENT ALLUSION	918											946
ALR003 RED HOT ALLUSION					941	937					918	936
ALT005 WALL STREET ALLUSION									901	903		
AM6001 ALUMINITE	901										903	914
A03200T TANGERINE MINI RAFFIA	942										940	901
AR2830T PINK LEMONADE KINETIC		904	941								937	
AT5100T BLISSFUL PATH II	935										934	
AT7500 PENNY LANE	933											913
AT7700T HARMONY GLOW	941										942	937
AV2100 URBAN GARDEN		903	913									934
AV4000T HARMONY MINT	902										903	945
AW1800T WHITE KINETIC	901										903	
AY1300 GOLDEN YEARS					913	935					933	

	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
AY1500T GOLD MINI RAFFIA							931	936	941			
CK2002 CASA PIEDRA									934	902		
EM6001 AGED ELEMENTS		903	913									
ES2001 IVORY ESSENCE	901											904
ES2003 SIENNA ESSENCE			940	933	918							
ES6002 CHARCOAL ESSENCE	903											914
ES7001 WHITE ESSENCE	901										902	
FN1002T COPPER FUSION 2		904	933								940	
FN6001 CHARCOAL FUSION		902	914								913	
FS2001 CANYON FISSURE		902	904								914	937
FS6001 RUSH	914										903	
FZ2001 LINO FRIEZE									901	934		
GR2004 WOOD STOCK GRANITE		913	933								904	
GR4001 MADURA GOLD GRANITE									931	933		
HLB001 BLUE SHIMMER HAUTELINK		901	946								903	937
HLT001T BASIC BLACK HAUTELINK									914	946		
HLT004T SILVERLINE HAUTELINK	902											934
KH2001 MARRAKESH EXPRESS							904	933	939			
LD6001 BLACK LODESTONE	903											914
LN6001 FRAPPE	941										903	
LN6002 KOPI SUSU					903	902						913
LU3001 BLUE LUNARIA		902	934									903
LU6001 LUNARIA SHADOW		902	935								903	933
MH4001 MANHATTAN GLITZ		904	931									
MH6001 MANHATTAN GLAMOUR	902										903	
MH8001 MANHATTAN GLEAM	904										940+943	913+936
MR2002 GREIGE MATRIX	904										913	
MR2003 NEUTRA MATRIX	904										940	
MR2006 STRAW MATRIX					902	901					919	
MR3003 FRENCH BLUE MATRIX									903	901	946	
MR3008T NAVY MATRIX II									946	903	914	902
MR5007T GREEN MATRIX II	945										914	
MR6001T GRAY MATRIX									941	934		
MR6002 CHARCOAL MATRIX									914	903		
MR6004 STORM GRAY MATRIX		902	903								914	
MR6005 WINTER GRAY MATRIX	902										901	914
MR6006 CINDER GRAY MATRIX					901	902					903	914
MR6007 PHANTOM GRAY MATRIX			901	903	914							
MR6008 BIRCH MATRIX									901	934		
MR7001 STUDIO WHITE MATRIX	901										913	904
MR7002 WILD OATS MATRIX	901										904	
MW5800 CALCUTTA MARBLE									902	901		
MXT002 STAINLESS METALX	901										946	914
MXT003 SILVER ALU METALX		901	943									914
PDG002 PAINTED WOODLANDS									936	934		
PH7001 WHITE PHANTASY	901											904
PO7001 FRENCH WH. POTTERWARE			901	902	935							913
PR2002 PAPIER AU LAIT		935	941								942	
RK2001 CLASSIC ROCK	902										904	
RK2002T ROLLIN' ROCK					933	913					940	
RK4001 HOUSE ROCK	904										914+940	





	1	1/2	1/2	1/4	1/4	3/4	1/3	1/3	1/3	2/3	Slight Touch	Speck
WZ0053 ZULU									903	902	901-914	
WZ0054 BREVE	941										935	
WZ0055 CARAJILLO									914	934		
WZ0056 EISKAFFE									934	902		
WZ0057 CALYPSO		902	903								913	
WZ0062 DRAGONFLY					941	935					913	
WZ0063 YUNNAN							902	903	914		913	
WZ0080TL ZEBRANO WHITE					902	901						
WZ1001T RED DRAGON BAMBOO		904	940								937	
WZ2000T ECRU									935	901		934
WZ2001T SANTA ROSA PLUM	942											
WZ2004T KENDO		931	935									
WZ2007PV TENDU		913	942								940	
WZ2009 CUTTING EDGE									913	933		935
WZ3001T XANADU BLUE BAMBOO	901										946	937
WZ5001T EXTREME GREEN		939	941								936	
WZ6001T DRY CREEK PLUM TREE	904										913	
WZ6004 MODERN EDGE	904										913	914

\* COLOR VARIES WITH AREA

\*\* POOR MATCH

WP.NEVADDS.JAN2020